

The logo for FLAMTEC is centered in the upper half of the image. It features the word 'FLAMTEC' in a bold, sans-serif font. The 'F' and 'C' are black, while the 'L' is a thick black horizontal bar. The 'A' is red, and the 'M' is also red. The 'T' and 'E' are yellow. The background is a large, light gray circle with several smaller, white, 3D-style circular cutouts around it, all set against a white background with yellow splatters.

**FLAMTEC**

**Gas Burner  
Monoblock  
Gama  
Pneumatic  
Modulation  
Domestic  
Burner Series  
750-2100 kw/h**

**A Leading  
Manufacturer of  
Innovative  
Combustion  
Solutions**

# We simply technology for industrial solutions



HEATING



INCINERATORS  
WASTE



AGRICULTURE



ASPHALT  
BUILDING



TEXTILE  
DRYING



FOOD  
PRODUCTION



WOOD  
BOILERS



CHEMICAL  
PLANTS



ENGINEERING



PLANT  
MODERNIZATION

Flamtec is an innovative burner manufacturer based in Barcelona, Spain. We specialized on combustion solutions. Working with the most experienced team, Flamtec has a unique place in the burner world.

We produce burner according to sustainable environmental policies. More environmentally friendly and economical burner designs are our investment in our future .

The right choice of burner is not a sale technique, it is a sale principle for us. That's why, we propose always the most beneficial combustion solution for you.

# Main Features

- » It can be used with natural gas, propane, biogas etc.
- » Suitable for water-tube boiler, ovens, dryer, diathermic oil generators etc.
- » Flame can be adjustable according to firing chamber
- » Combustion head, fan, control panel, gas train can be selected according to specific circumstances.
- » Modulation ration is 1/4 and it is really advantageous according to its competitors.
- » For multiple burner-boiler installation, special type of sensor is used.
- » Offers the possibility to heat and use of combustion air and provides an energy saving by increasing the combustion performance through the air economizer using in the system.
- » Provides the flame control between minimum and maximum capacities.
- » Has a feature of compatible running in different firing chambers.
- » Minimizes the amount of the gas emission especially nitrous oxide (NOx) gas by achieving an optimum air fuel mixture thanks to the special design mixer group.
- » By way of the compact dimensions provides an easy mounting and running conditions in narrow areas.
- » Due to the high-pressured fan, it has a feature of working productive opposing the flue and high firing chamber.
- » Easy to assemble the gas train to the burner
- » Standard protection is IP 54 mechanic parts.
- » If it is requested, IP 65 is possible as protection standard.
- » Internal or external Flue Gas Recirculation is available to decrease NOx emissions
- » All wiring, burner management system and electrical supply are included.

## Conformity with directives as below

- 89/336 (2004/108) EEC
- 73/23/EEC
- 98/37/EEC
- 90/396/EEC
- EN 676

## OPTIONS

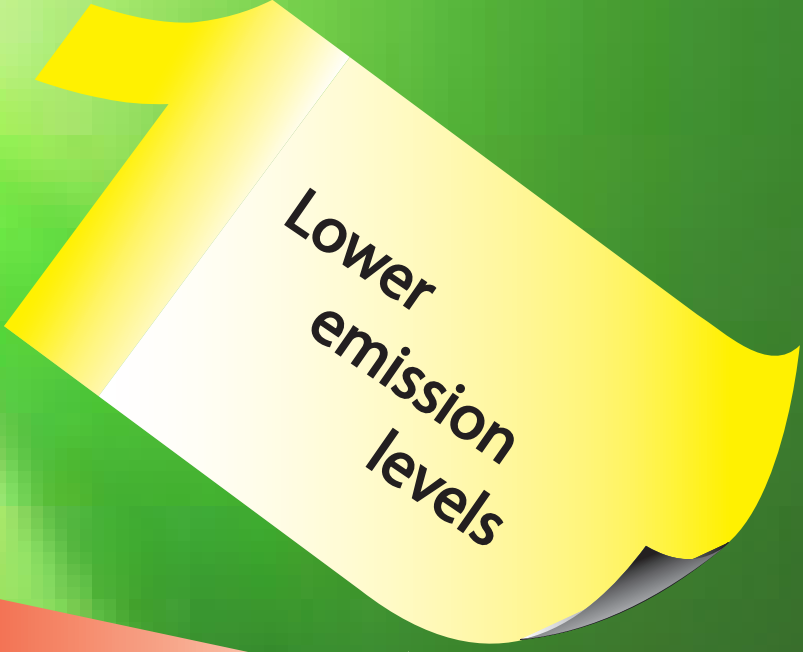
- » O2 Trim control to provide extra efficiency.
- » CO Trim control to promote sensitive control system
- » Variable Speed Drive (Inverter) to prolong the product life
- » IP 65 Protection Class for special project
- » Premix head can be selected as Low NOx Burner
- » Dungs VPS 504 Gas Leakage Control
- » Internal or External Flue Gas Recirculation for low emission rules
- » Simultaneous firing
- » Soundproof fan



**01** Worldwide direct and immediately service

**02** Optimized and Customized efficient technological solutions

**03** Maximized efficiency  
Ultra cost-saving



Lower  
emission  
levels



Improve  
operating  
efficiency



Easy serviceability  
and maintenance

# Technical Features

Type	Capacity						Power Supply	Motor Kw	GAS INPUT PRESSURE mbar
	Kw min-max		kcal/h min-max		m3/h min-max				
SC 5.1 GM	200	750	172.000	645.000	20,85	78,18	3N - 50 Hz 380V	0,75	100-300
SC 5.2 GM	260	950	223.600	817.000	27,1	99,03	3N - 50 Hz 380V	1,5	100-300
SC 8.1 GM	330	1150	283.800	989.000	34,4	119,88	3N - 50 Hz 380V	1,5	100-300
SC 8.2 GM	430	1600	369.800	1.376.000	44,82	166,79	3N - 50 Hz 380V	2,2	100-300
SC 8.3 GM	580	2100	498.000	1.806.000	60,46	218,91	3N - 50 Hz 380V	3	100-300

## Heating values of gaseous fuels

Fuel	Density Kg/m <sup>3</sup>	LOWER HEATING VALUE			
		MJ/kg	MJ/m <sup>3</sup> n	Kcal/m <sup>3</sup> n	Kw/m <sup>3</sup> n
G20 Nat gas	-	-	35.58	8500	9.68
Propano	2.02	45.98	92.88	22188	25.80
Butano	2.71	45.70	123.84	29585	34.40

## Conversion of calorific values

$$1 \text{ kcal/kg} = 4.186 \text{ kJ/kg}$$

$$1 \text{ kWh/kg} = 3600 \text{ kJ/kg}$$

$$1 \text{ kcal/kg} = 0.001163 \text{ kWh/kg}$$

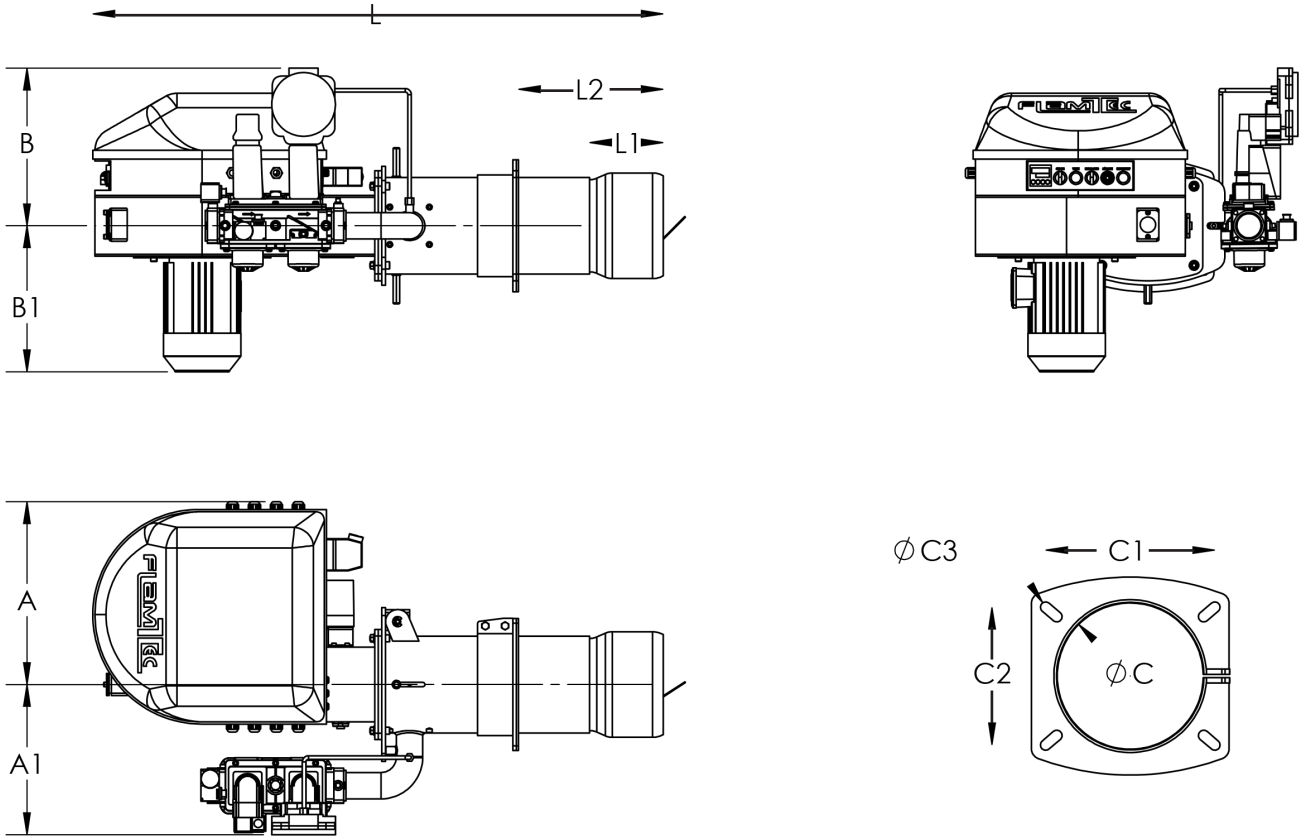
Type	Protection Level	Ignition Transformer	Modulation Ratio
SC 5.1 GM	IP 40	2x7,5 kW	1/4
SC 5.2 GM	IP 40	2x7,5 kW	1/4
SC 8.1 GM	IP 40	2x7,5 kW	1/4
SC 8.2 GM	IP 40	2x7,5 kW	1/4
SC 8.3 GM	IP 40	2x7,5 kW	1/4

## Did You Know?

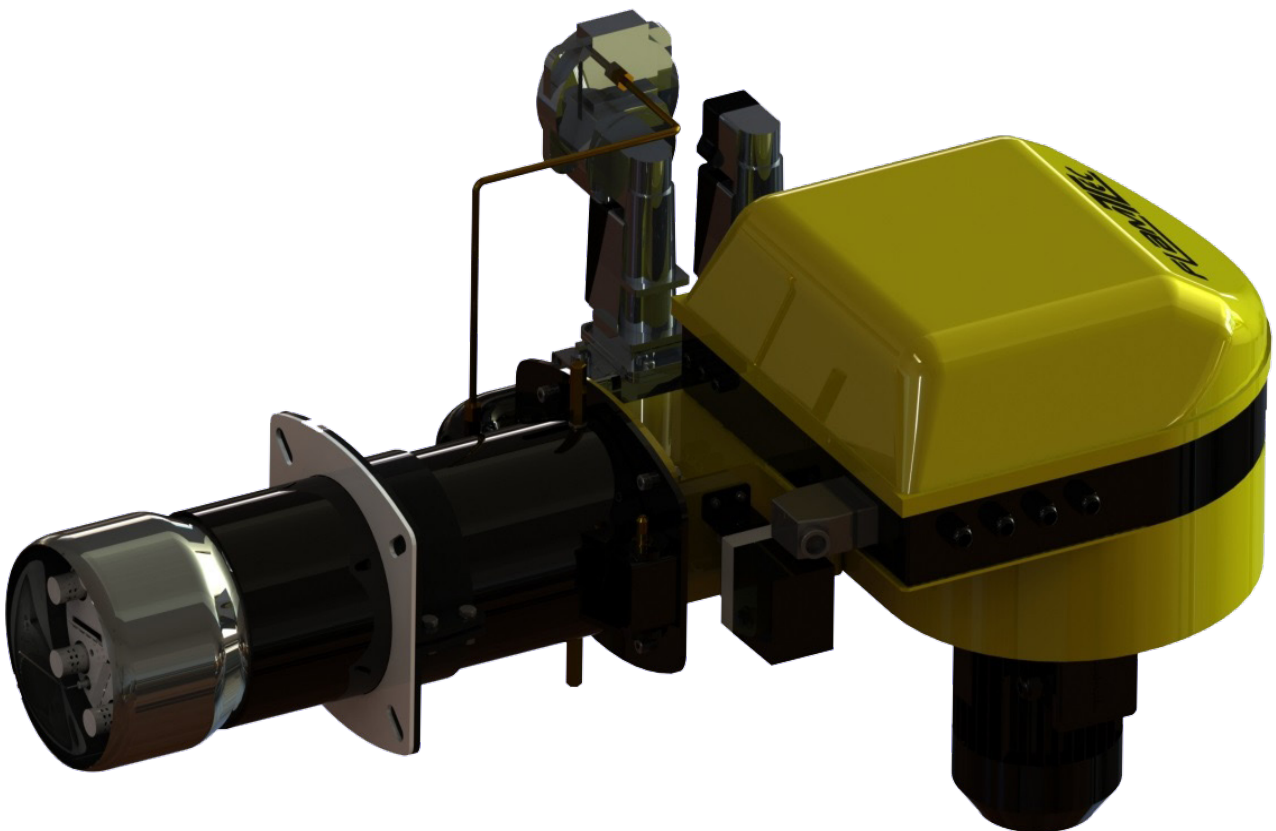
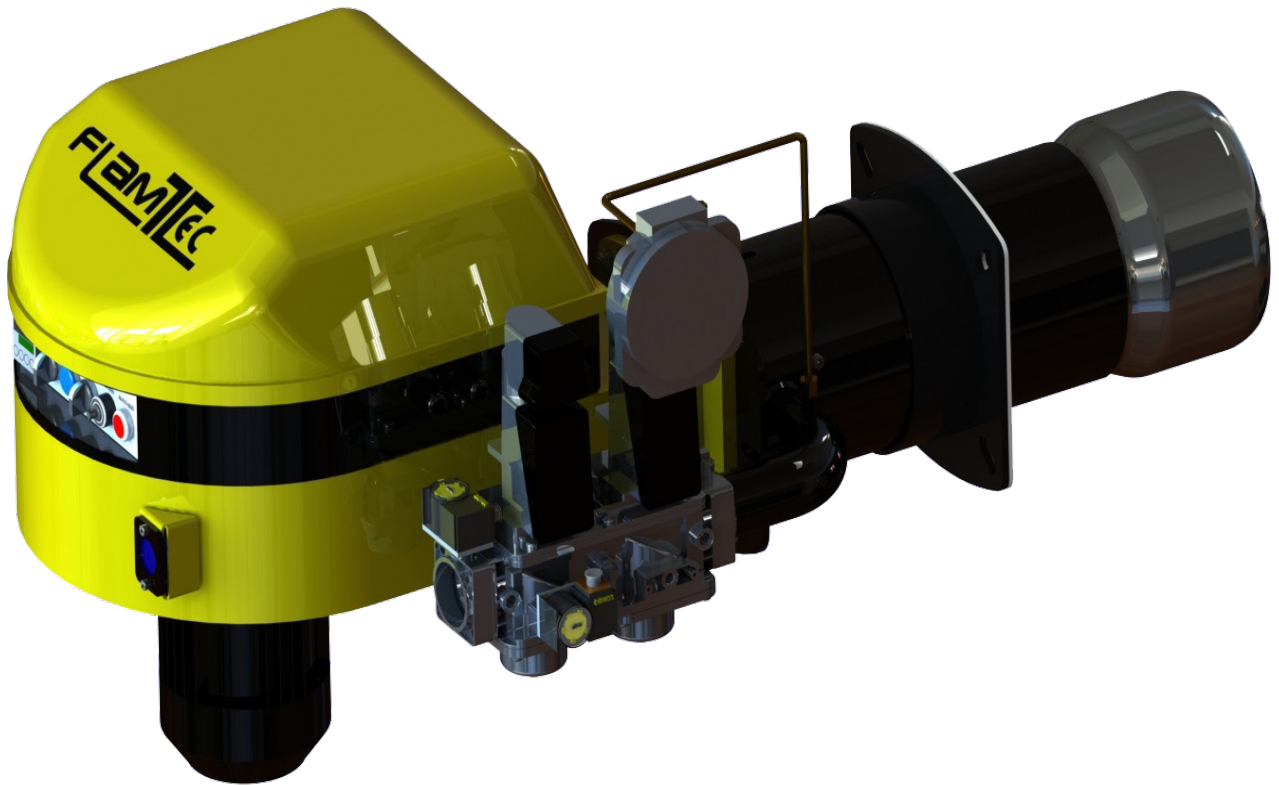
Standard air density  
1.293 Kg/m<sup>3</sup> refers to 0°C  
and 1013 mbar

Reference conditions:  
Air Temperature 20 °C  
Pressure 1013.5 mbar  
Altitude 0m a.s.l

# Dimensions

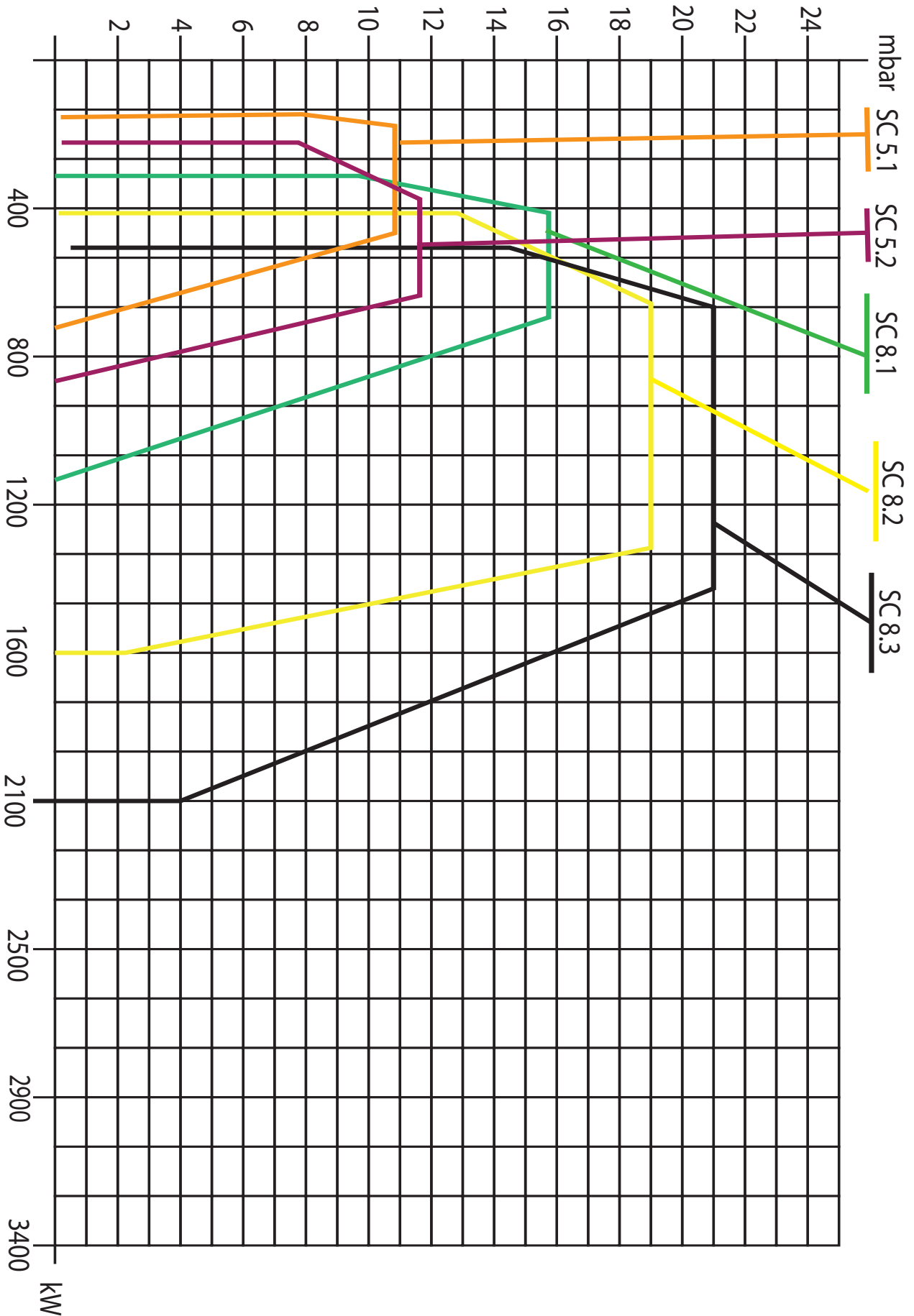


	A	A1	B	B1	ØC	C1	C2	ØC3	L	L1	L2
SC 5.1 GM	380	390	300	280	170	200	170	M12	1160	180	380
SC 5.2 GM	380	390	300	310	170	200	170	M12	1180	180	380
SC 8.1 GM	420	390	310	310	170	200	170	M12	1230	180	380
SC 8.2 GM	420	390	310	330	220	240	190	M14	1250	270	480
SC 8.3 GM	420	390	310	360	220	240	190	M14	1250	270	480





# Capacitive Diagrams



01 ▶

Easy maintenance, easy access to the nozzle, scanner and the head of the burner without separating the burner from the fuel or power line.

◀ 02

Digital solution for efficiency and safety brings easiness and simplicity.

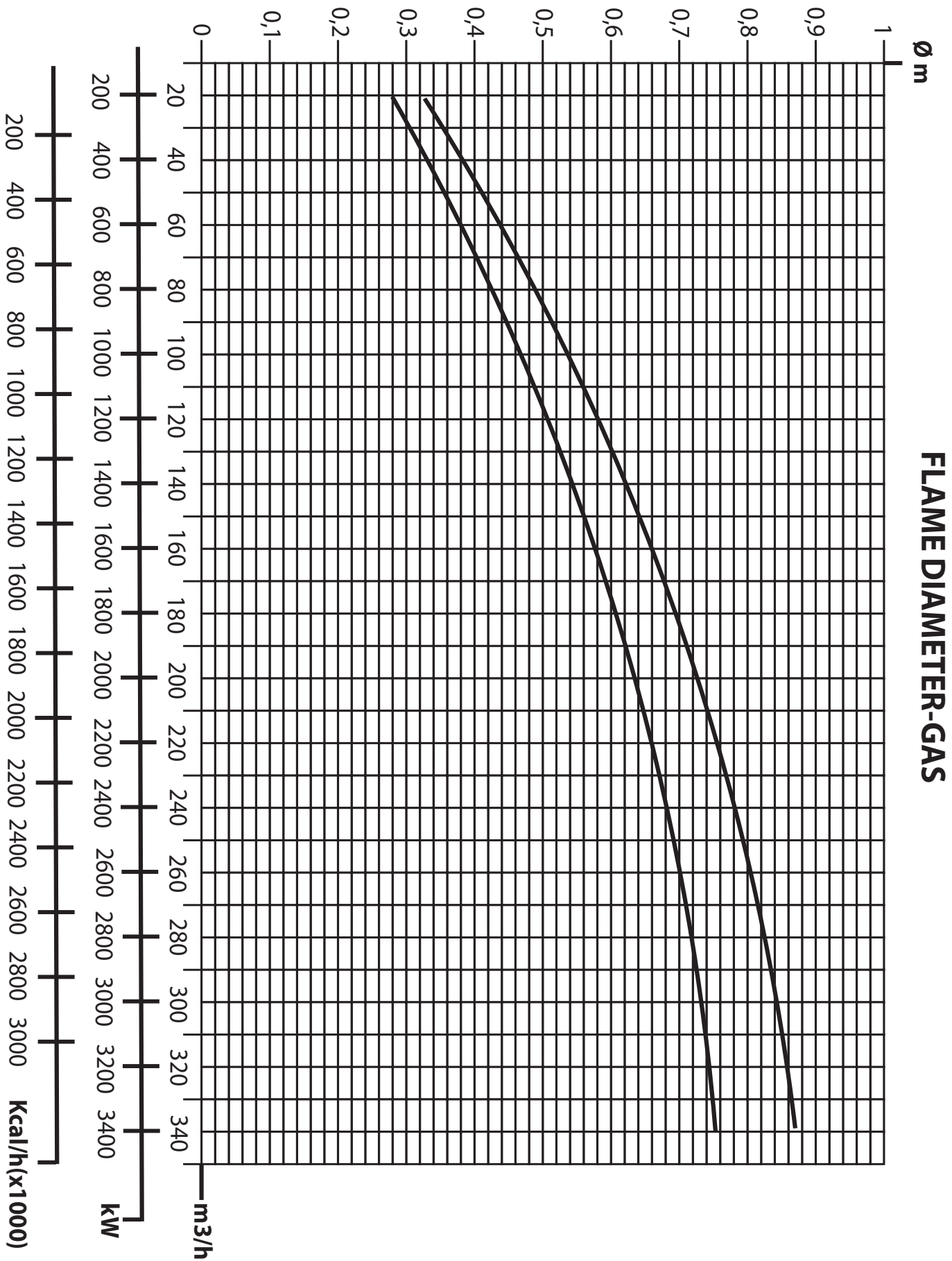
The most modern designs  
are the investment on  
our future. Compact and  
aesthetic desings satisfy  
elaborative customers.

◀ 04

03 ▶

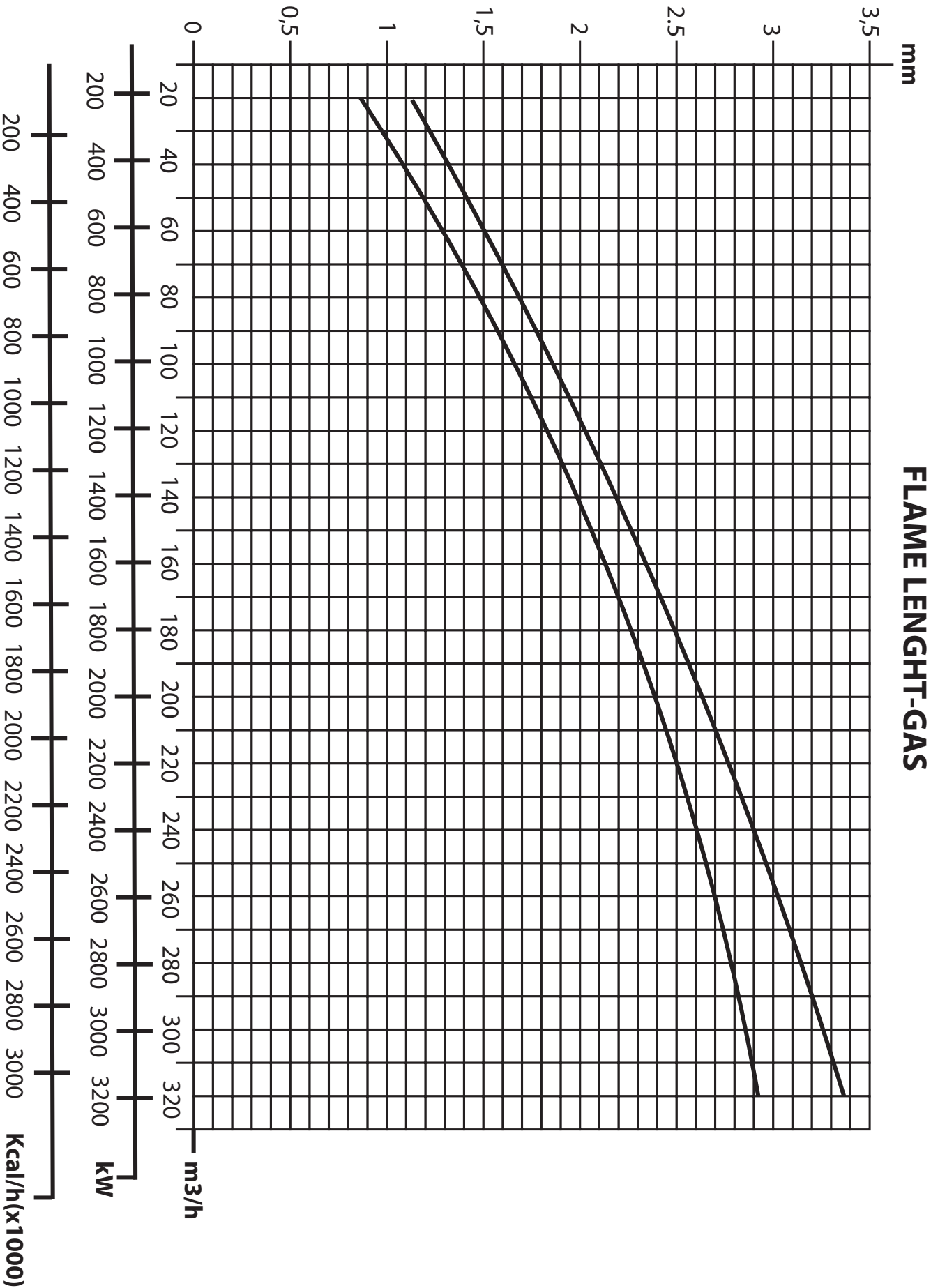
Our burner works  
quietly and provide  
a tranquil athmosphere  
for users.

# Flame Diameter (Gas)

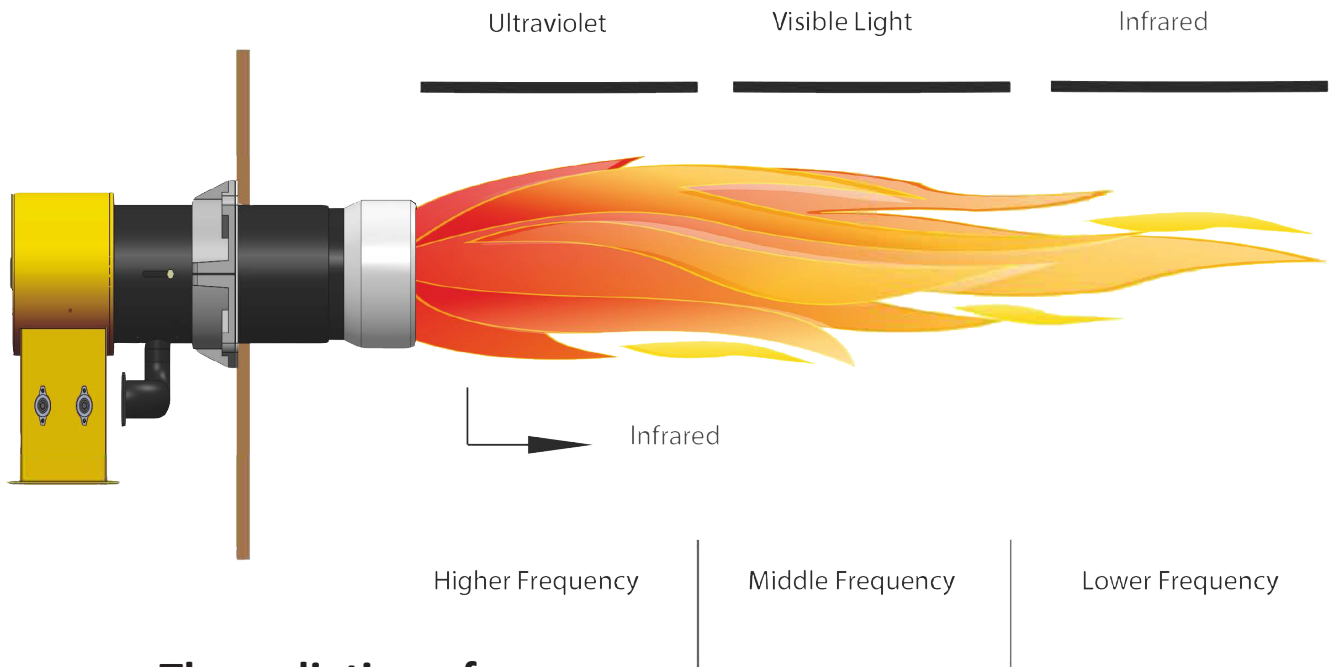


# Flame Length (Gas)

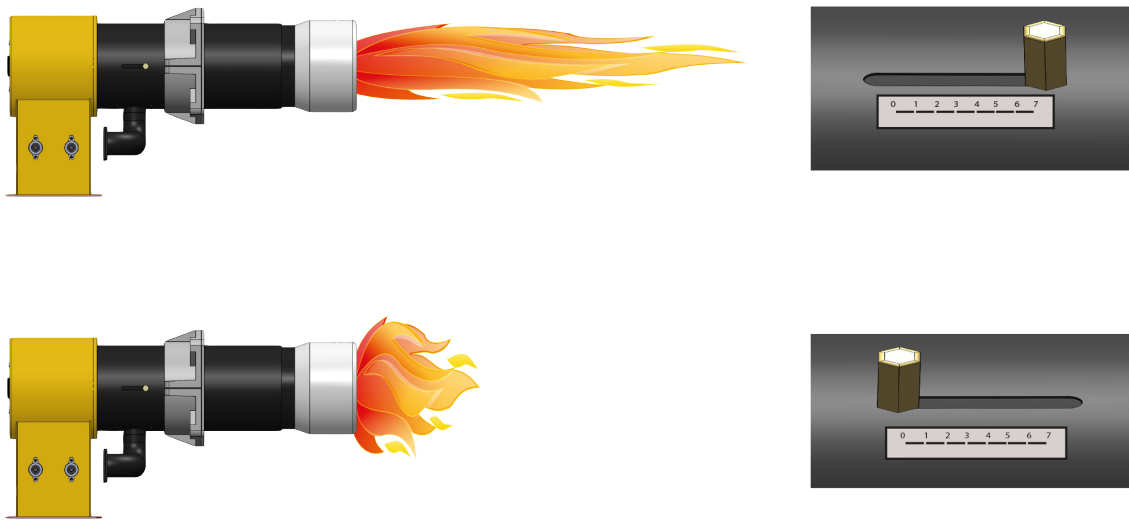
## FLAME LENGTH-GAS



# Flame Specifications

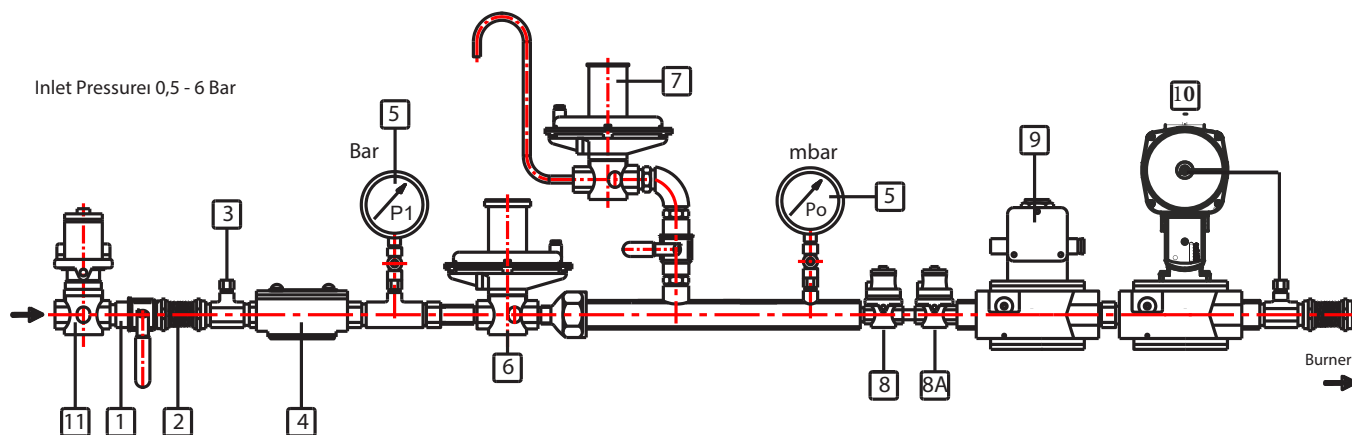


**The radiation of rays**



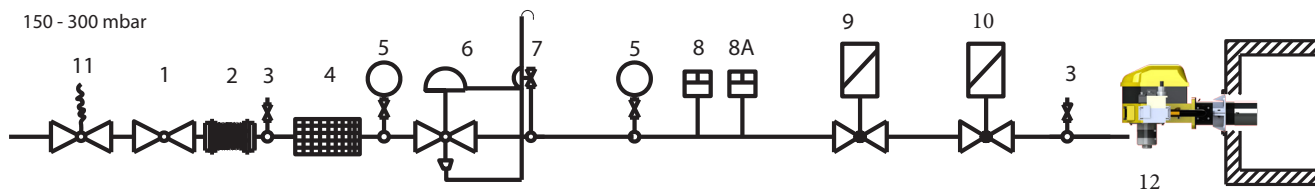
**The arrangement of the shape of the flame**

# Gas Trains



Operating gas pinlet pressure

150 - 300 mbar



- 1-Ball Valve
- 2-Compensator
- 3-Testing nipple
- 4-Gas filter
- 5-Monometer (with tap)
- 6-Gas Pressure regulator
- 7-Relief Valve

- 8-MIN Gas pressure switch
- 8A-MAX.Gas pressure switch
- 9-Security valve
- 10-Operating valve
- 11-Firing valve
- 12-Burner

**1** *No need to additional control*

**2** *Less workforce*

**3** *Easy commissioning*

**4** *Easy maintenance*



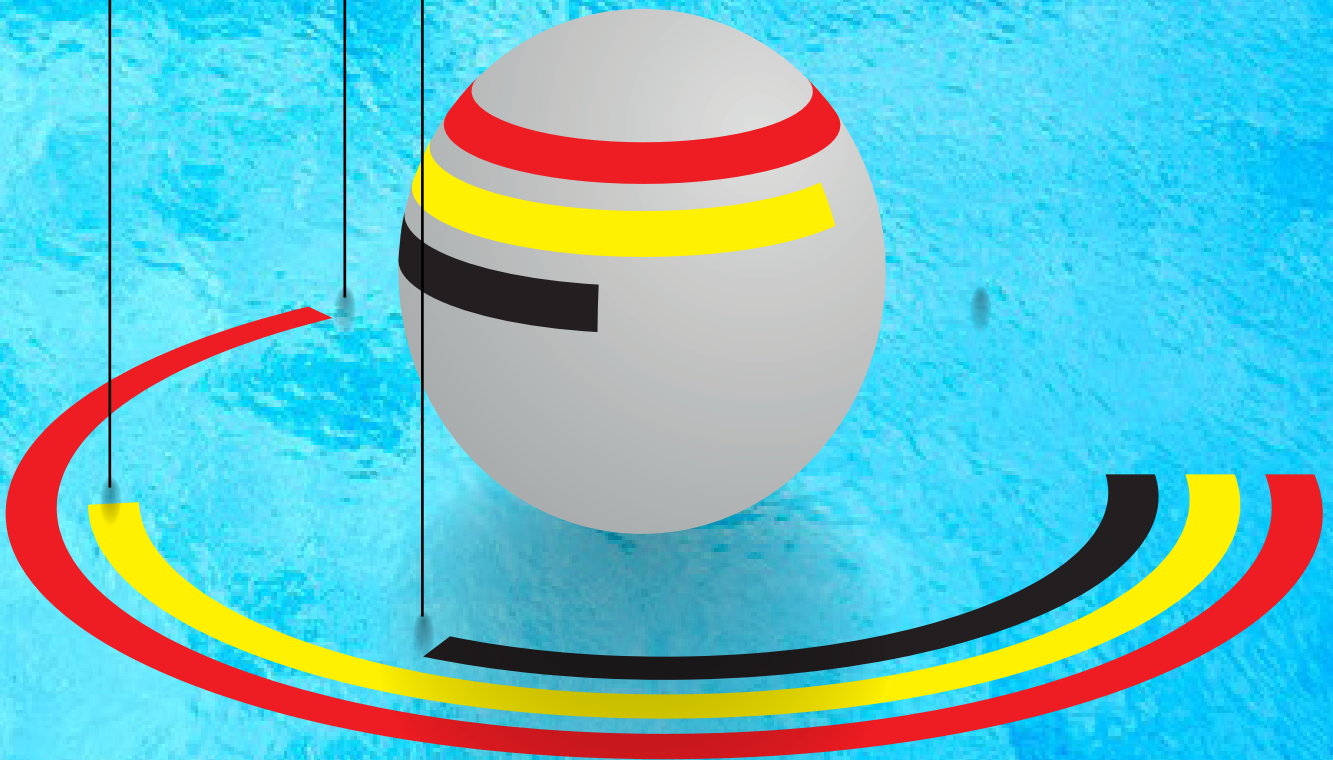
Low maintenance



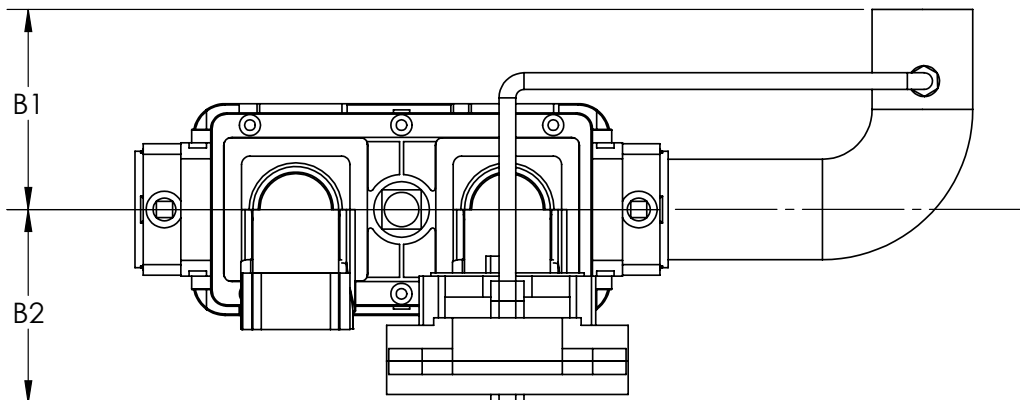
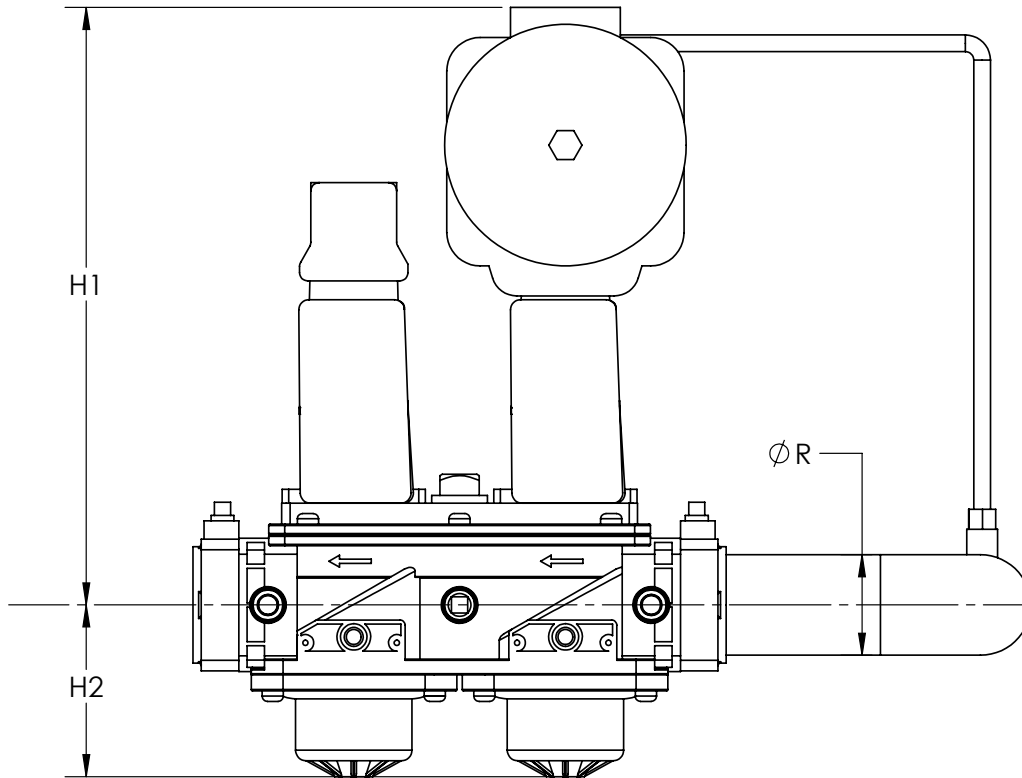
High reliability



Maximum flexibility  
for  
customized solutions

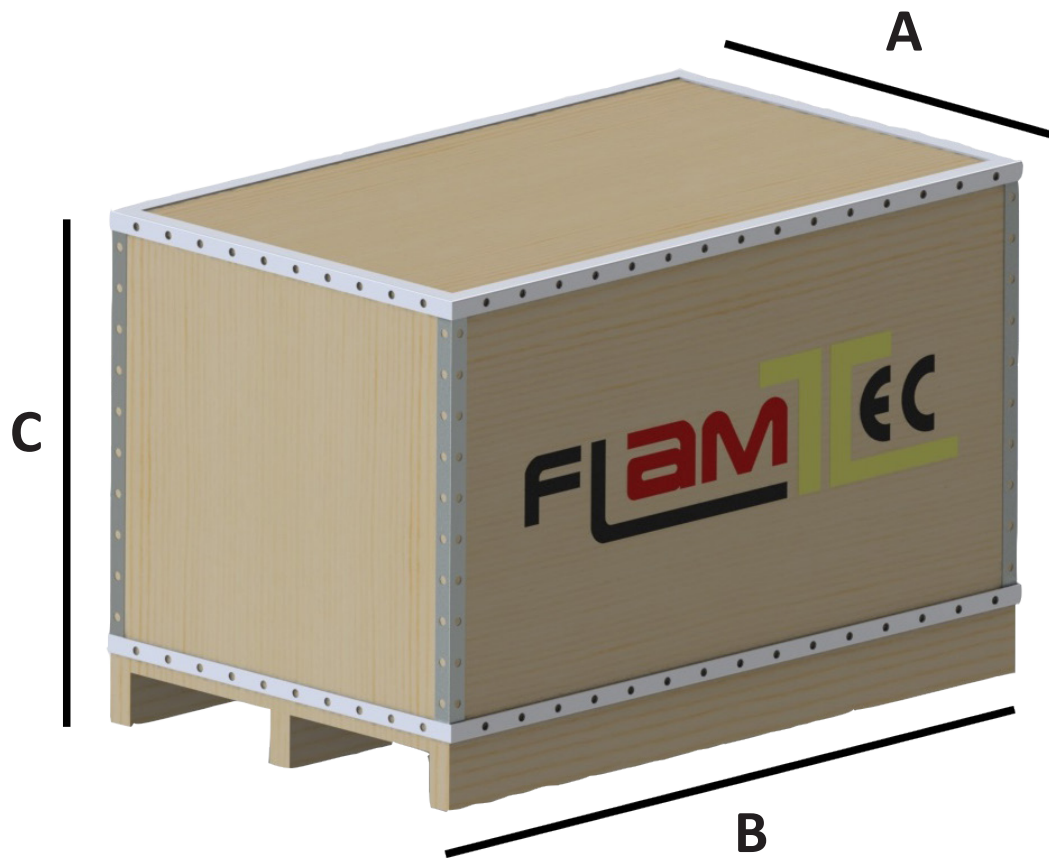


# Gas Train Dimensions



	ØR	H1	H2	A	B1	B2
SC 5.1 GM	60	360	105	475	120	100
SC 5.2 GM	60	360	105	475	120	100
SC 8.1 GM	60	360	105	475	120	100
SC 8.2 GM	60	360	105	475	120	100
SC 8.3 GM	60	360	105	475	120	100

# Packing



	Lenght(a)	Width(b)	Height(c)	Weight
SC 5.1 GM	81 cm	122 cm	72 cm	95 kg
SC 5.2 GM	93 cm	131 cm	75 cm	100 kg
SC 8.1 GM	96 cm	135 cm	77 cm	125 kg
SC 8.2 GM	96 cm	138 cm	80 cm	140 kg
SC 8.3 GM	96 cm	140 cm	80 cm	150 kg

# Technical Specifications

	SC 5.1 GM	SC 5.2 GM	SC 8.1 GM	SC 8.2 GM	SC 8.3 GM
Structural steel (ST-37)plate body	•	•	•	•	•
Upper cover	•	•	•	•	•
Suitable case for high temperature	opt	opt	opt	opt	opt
Combustion head made from stainless stell withstand of 1150 °C	•	•	•	•	•
Gas filter	opt	opt	opt	opt	opt
Flame screening window	•	•	•	•	•
Ionisation flame detector	opt	opt	opt	opt	opt
Protection Level for mechanic	IP 54	IP 54	IP 54	IP 54	IP 54
Protection Level for electric	IP 40	IP 40	IP 40	IP 40	IP 40
Air damper servomotors	•	•	•	•	•
Adjustable gas nozzles	4	4	4	4	4
Burner flange gasket	•	•	•	•	•
Instruction manual	•	•	•	•	•
On-Off Button	•	•	•	•	•
Work Lamp	•	•	•	•	•
Block Reset	•	•	•	•	•
Gas pipe	1	1	2	2	2
Gasket	•	•	•	•	•
Nozzle holder	•	•	•	•	•
Turbulator	•	•	•	•	•
Gas Nozzle	6	6	6	6	6
Dungs LGW 3A 2 Air Pressure Switch	•	•	•	•	•
2x7,5 kw Transformer	•	•	•	•	•
Dungs GW 150 A5 Min Gas Pressure Switch	•	•	•	•	•
Dungs GW 500 A5 Max Gas Pressure Switch	•	•	•	•	•
Dungs VPS 504	opt	opt	opt	opt	opt
Siemens LFL Controller	•	•	•	•	•
Bearing	2	2	2	2	2
Cable Tube	•	•	•	•	•
Ignition electrode	•	•	•	•	•
Siemens SQM 31-401A2700	•	•	•	•	•
Flam Valve	•	•	•	•	•
Electric Motor	•	•	•	•	•
Fan	•	•	•	•	•
Pressure Transmitter	opt	opt	opt	opt	opt
PT-100 Heat probe	opt	opt	opt	opt	opt
P.I.D	opt	opt	opt	opt	opt

# Exploded Drawing



**A Leading  
Manufacturer  
of Innovative  
Combustion Solutions**  
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**FLAMTEC**